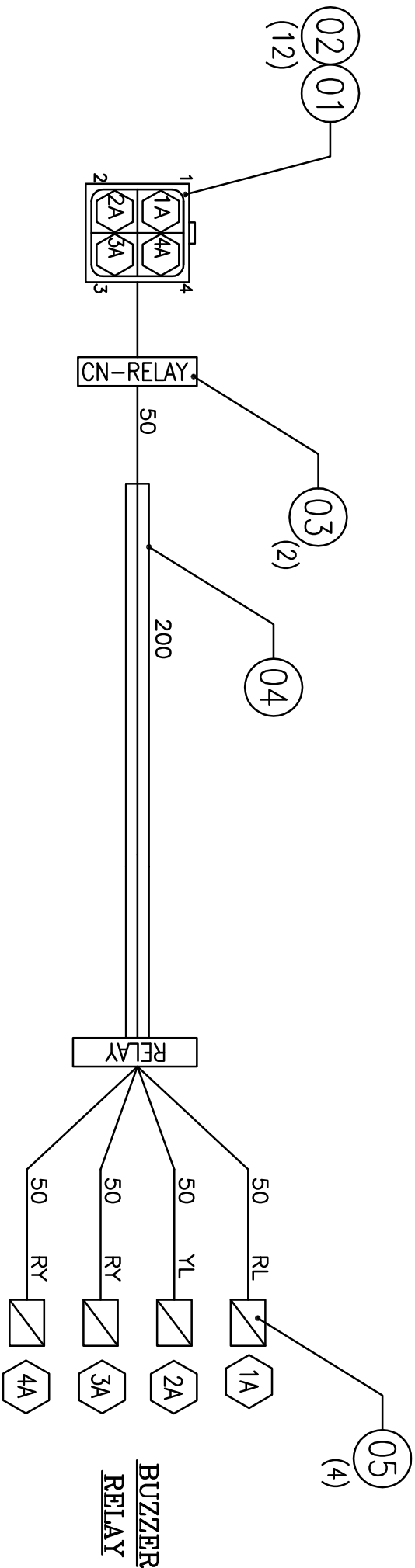


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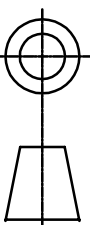
DRG. NO.	1955AKK25E										
	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS										
	ABOVE UP TO AND INCLUDING	6	30	120	315	1000	2000	4000	THE REST	—	
	VALUE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2			±3



4A	4	RY
3A	3	RY
2A	2	YL
1A	1	RL
CKT NO.	PIN NO.	WIRE COLOR

4A	2.0	RY	300	CN-RELAY(4)	BUZZER RELAY
3A	0.85	RY	300	CN-RELAY(3)	BUZZER RELAY
2A	0.85	YL	300	CN-RELAY(2)	BUZZER RELAY
1A	2.0	RL	300	CN-RELAY(1)	BUZZER RELAY
CKT NO	CABLE SIZE	COLOR	LENGTH	FROM	TO

**TABLE-1**

05	08032	00106	TERMINAL	4	STD				
04	C2502	02001	TUBE	1	STD				
03	125 EG	71843	ROUTING TAG	2	NYLON-6				H2
02	125 EG	82146	TERMINAL, RECP	4	REF DWG			DEUTSCH MAKE 1060-14-0122	
01	125 EG	82032	RECEPTACLE, DT-4 WAY	1	REF DWG			DEUTSCH NO DT04-4P-E003	
SL NO	DRG/STD NO	DESCRIPTION	QTY	MATERIAL	UNIT WT in kg	TOTAL WT in kg	REMARKS	LOC	
NEXT ASSY. 1923AAKK108D, 1923AAFK108A									
			PRODUCT DOZER			DESIGN REF.			
			USED ON	QTY	MATL:	REF	DRG		
			BD50	01	H.T. --				
			BD80	01					
					S.T. --				
11000935	AMEND NO.	SIGNATURE	DATE	TITLE	WIRE HARNESS, NEUTRAL SWITCH				
DRA/ECN	NAME			BEML LIMITED					
APPROVED	NAVEEN			K G F					
REVIEWED	R K HEGDE			DRG. NO.					
CHECKED	SURYA			1955AAKK254E					
DRAWN	GANESH								
STDs.	NAVEEN								